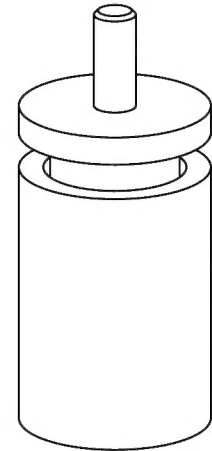
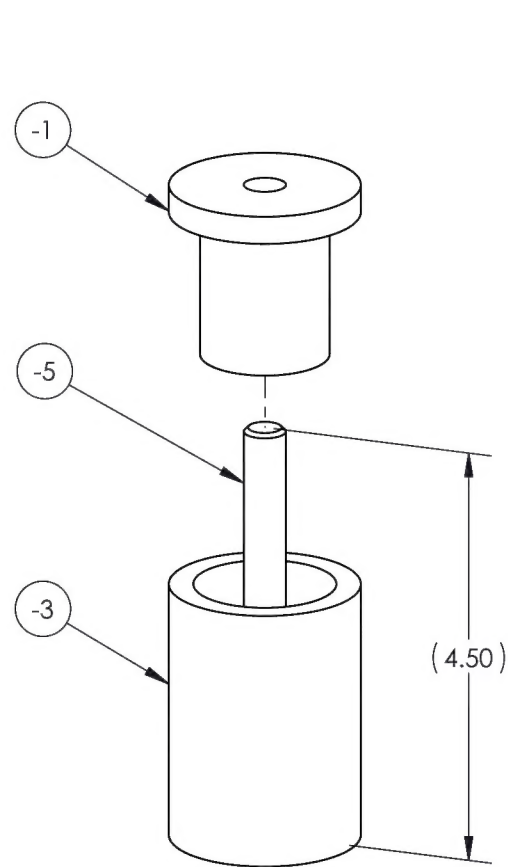


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/26/2015		



**NOTES:**

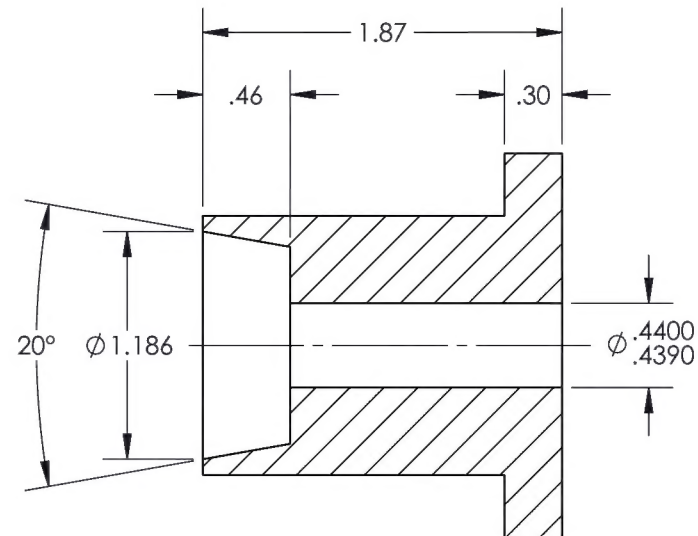
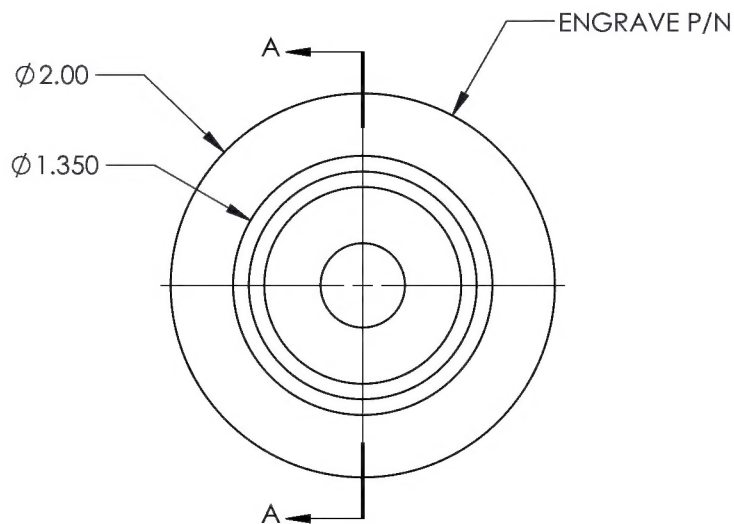
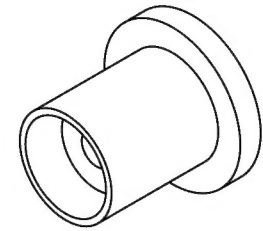
1. REF. AGUSTA T/N: 895-3101-32-101.
2. PART OF KIT RBW895-3101-31-107.

<b>DART AEROSPACE</b>	
TITLE <b>TOOL ASSY, REMOVAL</b>	
DWG NO. <b>RBW895-3101-32-101</b>	REV <b>1</b>
MAT'L <b>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</b>	DRAWN BY: <b>DUERFELDT</b>
<b>.XXX ± .005 FRACTIONS ± 1/8</b>	APPROVED <i>J Gilbert</i>
<b>.XX ± .01 ANGLES ± 5°</b>	HEAT TREAT
<b>.X ± .1</b>	FINISH
<b>1. BREAK ALL SHARP EDGES .015 x 45°</b>	SPEC
<b>OR .015R</b>	
<b>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</b>	USED ON MODEL
	<b>AW109E/AW119</b>
SCALE <b>1:2</b>	DATE <b>3/4/2015</b>
	SHEET <b>1 OF 4</b>

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLUG	4140/4142		2
			-3	1	BASE	4140/4142		3
			-5	1	DOWEL PIN	STEEL	Ø7/16 X 4 (MCMASTER-CARR #98381A683) MODIFIED	4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

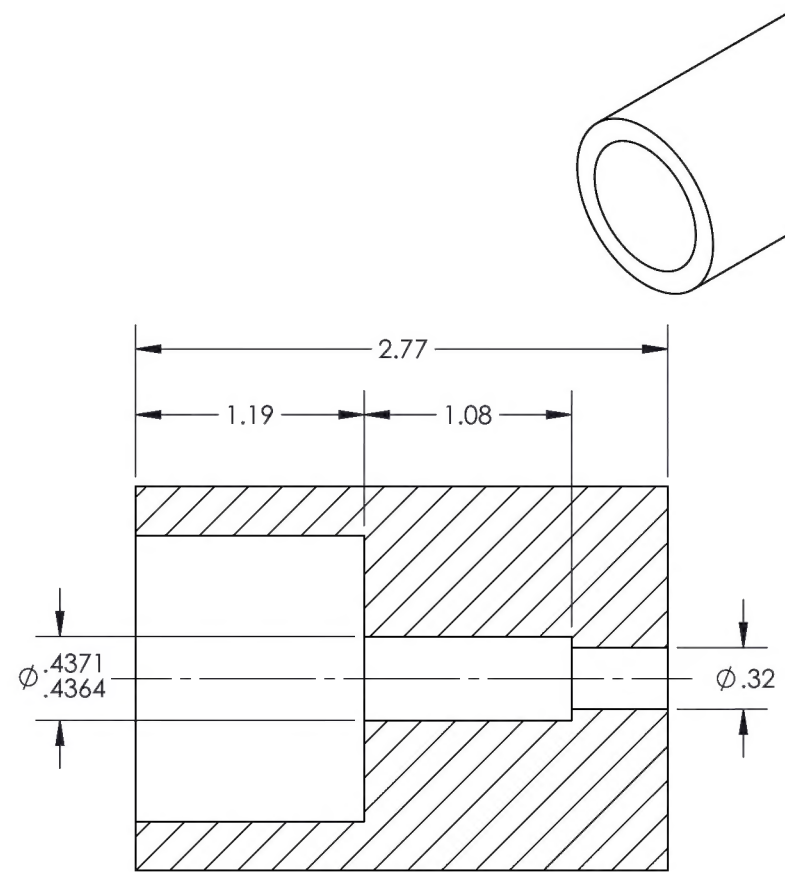
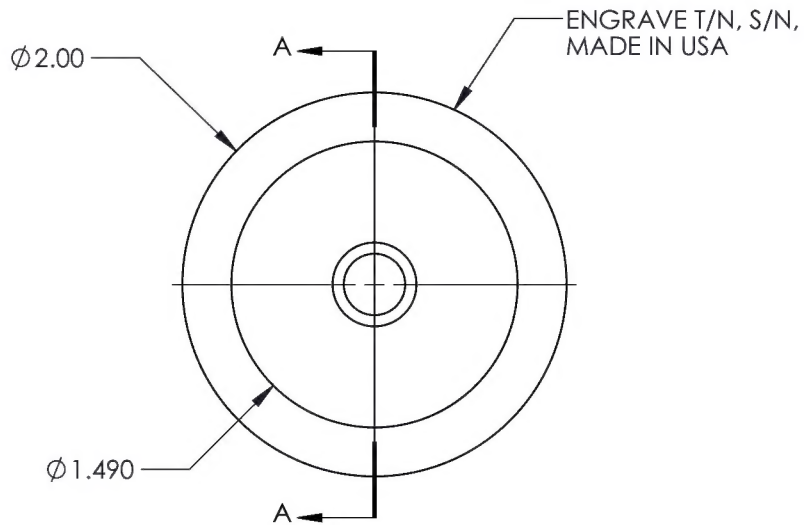
(-1)

PLUG

<b>DART AEROSPACE</b>	
TITLE <b>TOOL ASSY, REMOVAL</b>	
DWG NO. <b>RBW895-3101-32-101-1</b>	REV <b>1</b>
MAT'L 4140/4142	DRAWN BY: <b>DUERFELDT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT <b>RC 50-55</b>
.XX ± .01	FINISH <b>CAD PLATE YELLOW</b>
.X ± .1	SPEC <b>QQ-P-416F, TYPE II, CLASS II</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AW109E/AW119</b>
SCALE <b>1:1</b>	DATE <b>3/4/2015</b>
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



SECTION A-A

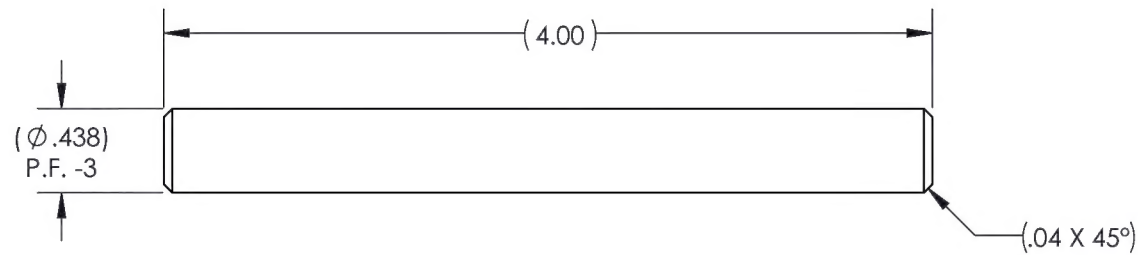
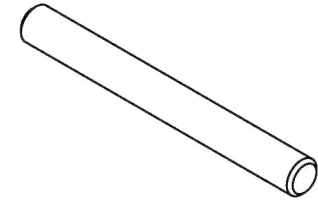
(-3)

BASE

<b>DART</b> AEROSPACE	
TITLE <b>TOOL ASSY, REMOVAL</b>	
DWG NO. <b>RBW895-3101-32-101-3</b>	REV <b>1</b>
MAT'L 4140/4142	DRAWN BY: <b>DUERFELDT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .005	HEAT TREAT <b>RC 50-55</b>
.XX ± .01	FINISH <b>CAD PLATE YELLOW</b>
.X ± .1	SPEC <b>QQ-P-416F, TYPE II, CLASS II</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AW109E/AW119</b>
SCALE <b>1:1</b>	DATE <b>3/4/2015</b>
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)  
DOWEL PIN

<b>DART AEROSPACE</b>	
TITLE <b>TOOL ASSY, REMOVAL</b>	
DWG NO. <b>RBW895-3101-32-101-5</b>	REV <b>1</b>
MAT'L STEEL	DRAWN BY: <b>DUERFELDT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH <b>BLACK OXIDE</b>
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AW109E/AW119</b>
SCALE <b>1:1</b>	DATE <b>3/4/2015</b>
SHEET 4 OF 4	